

Work Order ID 121529

July-31-14 10:40:49 AM

121529

Page 1

Item ID: D4836-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 206L AFT Leg Assembly, LH 2
Start Date: 6/26/14 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/26/14 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4836	C								

110

0.00

110

Small Fab

Memo

0.00

Small Fab

ALIGN PILOT HOLES IN D4836-1 WITH PILOT HOLES IN D4869-1 AND
D4808-041. DRILL OUT EACH HOLES USING A PILOTED DRILL AS PER
DWG.
REAM EACH HOLES USING REAMER, USING DART TOOL SETUP
DT9958 AS PER DWG.

2 FF NOV 2 8 2014

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

(2) DAS
38
9-89

NOV 2 8 2014

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Item ID: D4836-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 206L AFT Leg Assembly, LH
Start Date: 6/26/14 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/26/14 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Small Fab	Memo	0.00							
Small Fab	INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9958 A/R HYSOL BATCH: <u>M130458</u>								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									
150	Outsource process - Laser Marking	0.00							
150									
Outsource9	Memo	0.00							
Outsource process - Laser Marking	ISSUE P/O : <u>26707</u> OUTSOURCE VENDOR: P&L PRINTING ENGRAVE P# AS PER DWG C OF C IS REQUIRED								

2 FF DEC 02 2014

2 DAS 38 9-89 DEC 02 2014

CL 14/12/03 2

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Item ID: D4836-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206L AFT Leg Assembly, LH

Start Date: 6/26/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/26/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

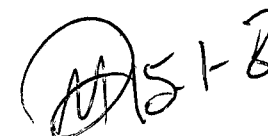
QC

Memo

0.00

Quality Control

MLS 1501-09



Picklist Print

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Page 1

Work Order ID: 121529

121529

Parent Item: D4836-041

D4836-041

Parent Item Name: 206L AFT Leg Assembly, LH

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.01.15 NEW ISSUE DD VERF:JLM IPP
REV:B 14.07.07 AS PER DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
HL20PB5-8		Purchased	No				Each	276.0000		16			
HI 20PB5-8 Rivet HL 32PB5-8 → 129865 CL 14/11/127												NOV 27 2014	
				<u>Location</u>			<u>Loc Qty</u>						
				ST263			276						
				M128110			6						
				M128429			10						
				M128579			60						
				M128973			200						
D4808-041		Manufactured	No				Each	8.0000		4			
D4808-041 Rod End Bearing Assembly												NOV 27 2014	
				<u>Location</u>			<u>Loc Qty</u>						
				ST122			8						
				116516			8						
D4836-1		Manufactured	No				Each	2.0000		4			
D4836-1 Strut												NOV 27 2014	
				<u>Location</u>			<u>Loc Qty</u>						
				ST123			2						
				116524			2						

Picklist Print

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Work Order ID: 121529

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Parent Item: D4836-041

D4836-041

Parent Item Name: 206L AFT Leg Assembly, LH

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 4.00

Required Qty: 4.00

D4869-1

Manufactured No

Each

12.0000

4

D4869-1

End Fitting, Eye

FF NOV 27 2014

Location

Loc Qty

Loc Code

ST124

12

116167

2

116536

10

2

HL86-5

Purchased No

Each

1,221.000

16

HI 86-5

Collar

FF NOV 27 2014

Location

Loc Qty

Loc Code

ST263

1221

M128110

12

M128228

29

M129022

200

M129864

980

8



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26707**

Purchase Order Date 12/3/2014

PO Print Date 12/3/2014

Page Number 2 of 6

Order From :

VC-PL001

P & L PRINTING
19226 AIRPORT ROAD
SUMMERSTOWN, ONTARIO K0C 2E0
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-931-1241

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Total: \$8.

4	116521	D4835-041 LEG ASSEMBLY	12/5/2014	4.00	\$4.00	\$16.
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Yes

12/5/2014

LASER MARKED

Line Total: \$16.

5	116523	D4836-041 LEG ASSEMBLY	12/5/2014	2.00	\$4.00	\$8.
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Yes

12/5/2014

LASER MARKED

Line Total: \$8.

6	121529	D4836-041 LEG ASSEMBLY	12/5/2014	2.00	\$4.00	\$8.
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Yes

12/5/2014

LASER MARKED

SPS-01-7

Note:

12/3/2014

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE Dec 22, 2014

P.O NUMBER PO26707

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4802-041 LEG ASSEMBLY	2	ALL ITEMS HAVE BEEN LASER MARKED
D4804-041 BIPOP ASSEMBLY	1	
D4834-041 LEG ASSEMBLY	2	
D4835-041 LEG ASSEMBLY	4	
D4836-041 LEG ASSEMBLY	2	
D4836-041 LEG ASSEMBLY	2	✓
D4866-041 LEG ASSEMBLY	1	SP15-01-7
D4866-042 LEG ASSEMBLY	1	
D4866-042 LEG ASSEMBLY	1	
D4867-041 LEG ASSEMBLY	2	
D4878-041 LEG ASSEMBLY	2	
D4880-041 LEG ASSEMBLY	2	
D4881-041 LEG ASSEMBLY	1	
D4881-042 LEG ASSEMBLY	2	